



1. Identification

Product identifier	NARCARB AC
Other means of identification	
Brand Code	8423
Synonyms	COMANCHE C90G10
Recommended use	For Industrial Use Only
Recommended restrictions	Avoid dry cutting, blasting, or dust generation.
Manufacturer/Importer/Supplier/I	Distributor information
Manufacturer	
Company name	HarbisonWalker International
Address	1305 Cherrington Parkway, Suite 100
	Moon Township, Pennsylvania 15108 US
Telephone	General Phone: 412-375-6600
Website	www.thinkHWI.com
Emergency phone number	Not available.

2. Hazard(s) identification

Classified hazards

This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available.

This item is not Classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

Label elements

This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available.

This item is not Classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

Hazard(s) not otherwise classified (HNOC)

This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available.

This item is not Classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Aluminium Oxide (Non-Fibrous)		1344-28-1	70 - 90
Aluminium		7429-90-5	2.5 - 10
Graphite		7782-42-5	2.5 - 10
Kyanite		1302-76-7	2.5 - 10
Carbon Black		1333-86-4	1 - 2.5
Silicon		7440-21-3	1 - 2.5
Titanium Dioxide		13463-67-7	1 - 2.5
Phenol		108-95-2	0.1 - 2.5
Quartz (SiO2)		14808-60-7	0.1 - 2.5
Other components below reportable levels			2.5 - 10

Crystalline silica may be present at low concentrations; most of this is encapsulated in the coarse aggregate or as part of the clays or sands.

4. First-aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.		
Skin contact	Wash off with soap and water. Get medical attention if irritation develops and persists.		
Eye contact	Rinse with water. Get medical attention if irritation develops and persists.		
Ingestion	Rinse mouth. Get medical attention if symptoms occur.		
Most important symptoms/effects, acute ar delayed	Direct contact with eyes may cause temporary irritation.		
Indication of immediate medical attention and spec treatment needed	Treat symptomatically. ial		
5. Fire-fighting measu	res		
Suitable extinguishing med	ia Use fire-extinguishing media appropriate for surrounding materials.		

Suitable extinguishing media	Use life-extinguishing media appropriate for surrounding materials.
Unsuitable extinguishing media	Not available.
Specific hazards arising from the chemical	Not applicable.
Special protective equipment and precautions for firefighters	Not available.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Stop the flow of material, if this is without risk. Following product recovery, flush area with water. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid discharge into drains, water courses or onto the ground.
7 Handling and storage	

7. Handling and storage

 Precautions for safe handling
 Keep formation of airborne dusts to a minimum. Provide appropriate exhaust ventilation at places where dust is formed. Observe good industrial hygiene practices.

 Conditions for safe storage,
 Not available.

including any incompatibilities

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Туре	Value	Form
Aluminium (CAS 7429-90-5)	PEL	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)	PEL	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
Carbon Black (CAS 1333-86-4)	PEL	3.5 mg/m3	
Graphite (CAS 7782-42-5)	PEL	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
Quartz (SiO2) (CAS 14808-60-7)	PEL	0.05 mg/m3	Respirable dust.
Silicon (CAS 7440-21-3)	PEL	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
Titanium Dioxide (CAS 13463-67-7)	PEL	15 mg/m3	Total dust.

US. OSHA Table Z-3 (29 CFR 1910.1000)

Components	Туре	Value	Form
Aluminium (CAS 7429-90-5)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.
Aluminium Oxide Non-Fibrous) (CAS 1344-28-1)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.
Graphite (CAS 7782-42-5)	TWA	15 mppcf	
Quartz (SiO2) (CAS I4808-60-7)	TWA	0.1 mg/m3	Respirable.
		2.4 mppcf	Respirable.
Titanium Dioxide (CAS 13463-67-7)	TWA	5 mg/m3	Respirable fraction.
·		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.
JS. ACGIH Threshold Limit	Values		
Components	Туре	Value	Form
Aluminium (CAS 7429-90-5)	TWA	1 mg/m3	Respirable fraction.
Aluminium Oxide Non-Fibrous) (CAS 344-28-1)	TWA	1 mg/m3	Respirable fraction.
Carbon Black (CAS 1333-86-4)	TWA	3 mg/m3	Inhalable fraction.
Graphite (CAS 7782-42-5)	TWA	2 mg/m3	Respirable fraction.
Kyanite (CAS 1302-76-7)	TWA	1 mg/m3	Respirable fraction.
Quartz (SiO2) (CAS 14808-60-7)	TWA	0.025 mg/m3	Respirable fraction.
Titanium Dioxide (CAS 13463-67-7)	TWA	10 mg/m3	
US. NIOSH: Pocket Guide to	Chemical Hazards		
Components	Туре	Value	Form
Aluminium (CAS 7429-90-5)	TWA	5 mg/m3	Respirable.
		5 mg/m3	Welding fume or pyrophoric powder.
		10 mg/m3	Total
Carbon Black (CAS 1333-86-4)	TWA	0.1 mg/m3	
Graphite (CAS 7782-42-5)	TWA	2.5 mg/m3	Respirable.
	TWA	0.05 mg/m3	Respirable dust.
Quartz (SiO2) (CAS 14808-60-7)			
	TWA	5 mg/m3	Respirable.

Biological limit values

No biological exposure limits noted for the ingredient(s).

Exposure guidelines	Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled.
	The resin binder in this product was specifically engineered to have low toxicity, with minimal free-phenol (less than 100ppm in this refractory product) and no free-formaldehyde. Under certain conditions, thermal decomposition products may still include carbon monoxide, carbon dioxide, formaldehyde, phenol and aromatic and/or aliphatic compounds.
Appropriate engineering controls	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.
Individual protection measure	s, such as personal protective equipment
Eye/face protection	Wear safety glasses with side shields (or goggles).
Skin protection	
Hand protection	Wear appropriate chemical resistant gloves.
Other	Wear suitable protective clothing.
Respiratory protection	Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

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Appearance	
Physical state	Solid.
Form	Solid.Brick or Cast Shape
Color	Not available.
Odor	Not available.
Odor threshold	Not available.
рН	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	Not available.
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or exp	losive limits
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.

Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
10. Stability and reactivity	/
Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials. Refractories containing crystalline silica may, after service, contain more or less crystalline silica. Care must be taken to avoid and/or control dust from demolition. If in doubt of the proper protection, seek advice from a safety professional.
	The organic binder in this product falls into a class known as phenolic resin. Refractory products using this type of binder are supplied in two forms, (1) shaped products such as brick and (2) monolithics/specialties such as refractory plastics and rams. The hazards associated with phenolic resin are different in the two forms. For pre-cured shapes (brick), the binder has been reacted or polymerized by heat to its solid form prior to shipment. On decomposition by heating, where there is sufficient air and heating rate, the gaseous products are mostly carbon dioxide and water. Under low or limited oxygen supply, decomposition products during heat-up and early service may include phenol, as well as aromatic and/or aliphatic derivatives. After a campaign in service, this refractory product should be completely coked and in that condition the material for disposal would be carbon and an inorganic oxide. During field installation of non-cured unshaped products (monolithics), there is a possibility of exposure to trace amounts of phenol by skin contact and inhalation. After the product has been heated to high temperatures in service, it will have similar decomposition characteristics to pre-cured shapes.
Incompatible materials	Strong oxidizing agents. Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure.
Hazardous decomposition products	No hazardous decomposition products are known.
44 Taxiaalagiaal informa	tion

11. Toxicological information

Information on likely routes of exposure

Inhalation	No adverse effects due to inhalation are expected.
Skin contact	No adverse effects due to skin contact are expected.
Eye contact	Direct contact with eyes may cause temporary irritation.
Ingestion	Expected to be a low ingestion hazard.
Symptoms related to the physical, chemical and toxicological characteristics	Direct contact with eyes may cause temporary irritation.
Information on toxicological effe	octs
Acute toxicity	Not available.
Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation.
Serious eye damage/eye irritation	Direct contact with eyes may cause temporary irritation.
Respiratory or skin sensitization	
Respiratory sensitization	Not a respiratory sensitizer.
Skin sensitization	This product is not expected to cause skin sensitization.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity IARC Monographs. Overall E Carbon Black (CAS 1333-	In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However in making the overall evaluation, IARC noted that "carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs." (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicates dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.) In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk" (SCOEL SUM Doc 94-final, June 2003) According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled. Not classifiable as to carcinogenicity to humans.		
Quartz (SiO2) (CAS 1480		2B Possibly carcinogenic to humans. 1 Carcinogenic to humans.	
Titanium Dioxide (CAS 13		2B Possibly carcinogenic to humans.	
	d Substances (29 CFR 1910.10	-	
Quartz (SiO2) (CAS 1480	8-60-7) gram (NTP) Report on Carcine	Cancer	
Carbon Black (CAS 1333-		Known To Be Human Carcinogen.	
Quartz (SiO2) (CAS 1480		Known To Be Human Carcinogen.	
Reproductive toxicity	This product is not expected to	o cause reproductive or developmental effects.	
Developmental effects			
Quartz (SiO2)		0	
Developmental effects - Quartz (SiO2) Embryotoxicity	EU category	0	
Quartz (SiO2)		0	
Reproductivity Quartz (SiO2)		0	
Specific target organ toxicity - single exposure	Not classified.		
Specific target organ toxicity - repeated exposure	Not classified.		
Aspiration hazard	Not an aspiration hazard.		
12. Ecological information			
Ecotoxicity		s environmentally hazardous. However, this does not exclude the t spills can have a harmful or damaging effect on the environment.	
Persistence and degradability	No data is available on the deg	gradability of any ingredients in the mixture.	
Bioaccumulative potential			
Mobility in soil	No data available.		
Other adverse effects		al effects (e.g. ozone depletion, photochemical ozone creation , global warming potential) are expected from this component.	
13. Disposal consideration	IS		
Disposal instructions	according to Federal regulation	te, when discarded or disposed of, is not a hazardous waste ns (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the ne, at the time of disposal, whether the product meets RCRA criteria	
Hazardous waste code	Since this product is used in several industries, no Waste Code can be provided by the supplier. The Waste Code should be determined in arrangement with your waste disposal partner or the responsible authority.		
Waste from residues / unused products	Not available.		
Contaminated packaging	Not available.		

14. Transport information

DOT

Not regulated as dangerous goods.

ΙΑΤΑ

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Not applicable. Annex II of MARPOL 73/78 and the IBC Code

15. Regulatory information	on				
US federal regulations	Communication Sta		Chemical" as defined by the OSHA Hazar 0. All chemical substances in this product a here required.		
TSCA Section 12(b) Expor	t Notification (40 CFR	707, Subpt. D)			
Not regulated.					
CERCLA Hazardous Substance List (40 CFR 302.4)					
Not listed.					
SARA 304 Emergency rele	ase notification				
Not regulated.					
OSHA Specifically Regula					
Quartz (SiO2) (CAS 14808-60-7)		Cancer			
		lung effects immune syste	m effects		
		kidney effects			
Superfund Amendments and F	Reauthorization Act of	•			
SARA 302 Extremely haza					
Not listed.					
SARA 311/312 Hazardous chemical	No (Exempt)				
SARA 313 (TRI reporting)					
Chemical name		CAS number	% by wt.		
Aluminium Aluminium Oxide (Non-	Fibrous)	7429-90-5 1344-28-1	2.5 - 10 70 - 90		
Other federal regulations					
Clean Air Act (CAA) Section	on 112 Hazardous Air	Pollutants (HAPs) List			
Not regulated.					
Clean Air Act (CAA) Section	on 112(r) Accidental R	elease Prevention (40 CF	FR 68.130)		
Not regulated.					
Safe Drinking Water Act (SDWA)	Not regulated.				
US state regulations					
California Proposition 65					
	California to cause cand	er, and Ethane-1,2-diol, w	ng Carbon Black, which is known to the Sta hich is known to the State of California to c information go to www.P65Warnings.ca.go	ause	
California Proposition	65 - CRT: Listed date	/Carcinogenic substance	9		
Carbon Black (CAS 1333-86-4) Listed: February 21, 2003					
Quartz (SiO2) (CAS 14808-60-7)		Listed: October 1, 1988			
Titanium Dioxide (0		Listed: September 2, 2011			
	late Chemicals List. S	afer Consumer Products	Regulations (Cal. Code Regs, tit. 22, 69	502.3,	
subd. (a))	420.00.5				
Aluminium (CAS 74 Carbon Black (CAS					
Carbon Black (CAS 1333-86-4)					

Quartz (SiO2) (CAS 14808-60-7) Titanium Dioxide (CAS 13463-67-7)

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	No

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	05-24-2021
Version #	01
Disclaimer	This information is based on our present knowledge on creation date. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.
Revision information	Product and Company Identification: Synonyms